# **Safety Light Curtains**

# **MS4800**



# MiniSafe® Light Curtains

- Resolutions: 14 mm (0.55 in.), 20 mm (0.79 in.), 30 mm (1.18 in.), and 40 mm (1.57 in.)
- Ranges: 7 m (23 ft.) for 14 mm resolution systems; and 20 m (65 ft.) for 20, 30 and 40 mm resolution systems
- Protected Heights:
  - 280 to 1800 mm (11 to 70 in.) for 14 and 20 mm resolution systems; 280 to 2120 mm (11 to 83 in.) for 30 mm resolution systems; and 360 to 2040 mm (14 to 80.3 in.) for 40 mm resolution systems
- Compact size: 50 x 38 mm (2 x 1.5 in.)
- "Two-box" design no separate control box; no cable between transmitter and receiver
- Individual Beam Indicators
- Quick and easy fixed blanking programming option "SB1"





## Feature Set Comparison

The MS4800 light curtain family is an all-purpose light curtain available in three distinct versions. These versions are identified as the MS4800A, MS4800B and the MS4800S. The MS4800A and MS4800B feature set (configuration) can be changed through the use of an external device called the Programming Diagnostic Module (PDM) and on the MS4800S through selector switches.

| Feature Set Comparison                                  | MS4800A  | MS4800B     | MS4800S |
|---|----------|-------------|---------|
| Flex Bus, Multi-Segmented Head Configurations           |          |             |         |
| Scan Code for Cross-Talk Mitigation                     | ■*       | ■*          |         |
| EDM External Device Monitoring (MPCE Monitoring)        | **       | <b>■</b> ** |         |
| PDM (Programming and Diagnostic Module)                 |          |             |         |
| Adjustable Mounting Brackets and T-Slots                |          |             |         |
| Non-Shielded Main Cables                                |          |             |         |
| 2-Box Design  |          |             |         |
| Two PNP Safety Outputs                                  |          |             |         |
| Operating Modes   | *        | ■*          |         |
| Machine Test Signal (MTS)                               | ■*       | ■*          |         |
| Auxiliary Output (PNP or NPN)                           | ■*       | ***         | ***     |
| Muting Through RM-6 Resource Module (only with MSF4800) | ■*       |             | ****    |
| Floating Blanking                                       | ■*       |             |         |
| Fixed Blanking  | ■*       |             |         |
| Monitored Blanking                                      | <b>*</b> |             |         |
| Reduced Resolution                                      | <b>*</b> |             |         |
| Range Selection   | *        | ■*          |         |
| Start Input Type  | *        |             |         |
| Response Time Adjustment                                | *        |             |         |

Note: The MS4800S can be configured with the quick fixed blanking programming option "SB1".





<sup>\*</sup>Configured via use of the Programming and Diagnostic Module (PDM)

<sup>\*\*</sup>Configured via PDM and wiring configuration

<sup>\*\*\*</sup>PNP/Follow only

<sup>\*\*\*\*</sup>Simple two-sensor muting

# **Specifications**

| Performance                                 |  |  |  |
|---|--|--|--|
| Protected Height:                           | 14 & 20 mm — 280 to 1800 mm (11.0 to 70.9 in.)   |  |  |
| e e e e e e e e e e e e e e e e e e e       | 30 mm — 360 to 2120 mm (14.2 to 83.5 in.)  |  |  |
|   | 40 mm — 360 to 2040 mm (14.0 to 80.3 in.)  |  |  |
| Object Resolution:                          | 14, 20, 30 and 40 mm   |  |  |
| Range:                                      | 14 mm Resolution — 0.3 to 7 m (1 to 23 ft.) default; 0.3 to 3 m (1 to 10 ft.)  |  |  |
|   | 20, 30 40 mm Resolutions — 0.3 to 20 m (1 to 65 ft.) default; 0.3 to 8 m (1 to   |  |  |
|   | 26 ft.)  |  |  |
| Effective Aperture Angle:                   | ±2.5° maximum, transmitter and receiver at operating range greater than 3 m (10 ft.) per IEC 61496-2   |  |  |
| Safety Output:                              | Two PNP, each output sourcing 625 mA @ 24 VDC, short circuit protected (see  |  |  |
| ,   | Note 1)  |  |  |
| Response Time:                              | See response time tables   |  |  |
| Auxiliary (Non-Safety) Output:              | MS4800A - One PNP sourcing 100 mA (follow mode) default, or one sinking  |  |  |
|   | NPN and alarm modes configured via PDM   |  |  |
|   | MS4800B and MS4800S — One PNP sourcing 100 mA (follow mode)  |  |  |
| EDM Monitor:                                | 50 mA @ 24 VDC (See Note 2)  |  |  |
| Start/Restart Input                         | MS4800A — NC to 0 VDC default; NO and 24 VDC modes configured via PDM  |  |  |
| (10 mA Consumption):                        | MS4800B and MS4800S — NC to 0 VDC only   |  |  |
| Light Source:                               | Infrared light emitting diode, 880 nm  |  |  |
| Transmitter Indicator Light:                | Active (yellow)  |  |  |
| Receiver Indicator Light:                   | Machine Run/Stop (green/red), Interlock/Alarm (yellow), Blanking (amber)   |  |  |
| Electrical                                  |  |  |  |
| Power Input Transmitter:                    | 24 VDC ±20% 285 mA max.  |  |  |
| Power Input Receiver:                       | 24 VDC ± 20%, 1.8 A max. (receiver 450 mA + OSSD1 625 mA max. + OSSD2  |  |  |
|   | 625 mA max. + auxiliary 100 mA max.)   |  |  |
| Muting Option (RM-6):                       | 24 VDC ± 20%, 115 mA max.  |  |  |
| Power Supply:                               | Must meet requirements of IEC 60204-1 and IEC 61496; Omron STI part number 42992 or equivalent (see Note 1)  |  |  |
| Mechanical                                  |  |  |  |
| Construction:                               | Polyester powder painted aluminum  |  |  |
| Cable Length:                               | Available in 10, 15 and 30 m (33, 49 and 99 ft.) lengths, unshielded   |  |  |
| Wire Connections:                           | M12 connections; 8-pin receiver & 5-pin transmitter  |  |  |
| Environmental                               |  |  |  |
| Enclosure Rating:                           | IP65   |  |  |
| Operating Temperature:                      | -10 to 55°C (14 to 131°F)  |  |  |
| Storage Temperature:                        | -25 to 75°C (-13 to 167°F)   |  |  |
| Relative Humidity:                          | 95% maximum, non-condensing  |  |  |
| Shock:                                      | 10 g for 0.016 seconds; 1,000 shocks for each of three axis  |  |  |
| Conformity/Approvals                        |  |  |  |
| Conforming to Standards:                    | ANSI/RIA R15.06-1999, ANSI B11.19-2003, OSHA 1910.217(c)   |  |  |
| Other Approvals:                            | All systems have been EC type examined to the requirements of IEC 61496-1, -2 for a Type 4 ESPE. TUV registration no. BB 600166650001. SIL 3 per EN 61508. |  |  |
| Explosion-Proof Enclosure<br>Certifications | Europe: ATEX Directive 94/9/EC, Certificate Number DEMKO 04 ATEX 0322237U  |  |  |
|   | North America: Class I, II & III, Div. 1 & 2   |  |  |
|   | Canada: UL (FTRV7); Canadian Electrical Code: Class I, Groups C and D;   |  |  |
|   | Class II, Groups E, F & G (Ref. C22.2 No. 30-1991 and C22.2 No. 25-1966).  UL listed.  |  |  |
|   | U.S.: UL (FTRV), NFPA 70/NEC: Class I, Groups C & D; Class II, Groups E, F & G; Class II Groups F & G Division II only. UL listed                          |  |  |

Specifications are subject to change without notice.

Note 1: Total current required by two solid-state safety outputs and the auxiliary output should not exceed 1.35 A. Total system current requirements is the sum of transmitter (285 mA), receiver (450 mA), OSSD1 (625 mA), OSSD2 (625 mA) and Aux. Output (100 mA).

Note 2: 24 VDC is nominal. Actual voltage is dependant upon supply, V = Vsupply - 2 V.

#### **Response Time Tables**

#### One Segment System

| Response<br>Time (ms) |   | Count   |  |
|-----------------------|---|---|--|
| Slow*                 | Min. Max.                                   |   |  |
| 23                    | 0   | 16  |  |
| 38                    | 17  | 71  |  |
| 53                    | 72  | 126   |  |
| 68                    | 127   | 180   |  |
| 83                    | 181   | 235   |  |
| 99                    | 236   | 256   |  |
|                       | (ms)<br>Slow*<br>23<br>38<br>53<br>68<br>83 | (ms)         Beam           Slow*         Min.           23         0           38         17           53         72           68         127           83         181 |  |

#### **Two Segment System**

| Response<br>Time (ms) |       | Beam Count |     |
|-----------------------|-------|------------|-----|
| Normal                | Slow* | Min. Max.  |     |
| 23                    | 38    | 0          | 65  |
| 32                    | 53    | 66         | 120 |
| 41                    | 68    | 121        | 174 |
| 50                    | 83    | 175        | 229 |
| 59                    | 99    | 230        | 256 |

#### **Three Segment System**

| Response<br>Time (ms) |       | Beam Count |     |
|-----------------------|-------|------------|-----|
| Normal                | Slow* | Min. Max.  |     |
| 23                    | 38    | 0          | 59  |
| 32                    | 53    | 60         | 114 |
| 41                    | 68    | 115        | 168 |
| 50                    | 83    | 169        | 223 |
| 59                    | 99    | 224        | 256 |

#### Four Seament System

| Response<br>Time (ms) |       | Beam Count |     |  |
|-----------------------|-------|------------|-----|--|
| Normal                | Slow* | Min. Max.  |     |  |
| 23                    | 38    | 0          | 53  |  |
| 32                    | 53    | 54         | 108 |  |
| 41                    | 68    | 109        | 162 |  |
| 50                    | 83    | 163        | 217 |  |
| 59                    | 99    | 218        | 256 |  |

\*Response time adjustment is only available on the MS4800A.





#### **PDM Functions**

The PDM is used to program, configure and troubleshoot MS4800A and MS4800B systems.

A qualified person simply plugs the PDM cable into a mating connector on either the transmitter or receiver. The PDM draws power from the curtain and allows quick display of the light curtain's status for troubleshooting purposes.

After log-in, all configuration settings can be accessed and programmed.

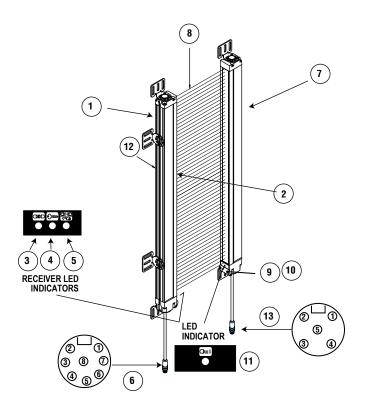
The PDM has five function buttons that allow navigation through the set-up menus.



## Wiring

#### **System Configuration**

| ID | Cor  | nponents & Indicators                            |  |
|----|--|--|--|
| 1  | Rec  | eiver  |  |
| 2  | Indi   | vidual Beam Indicators (one for each beam) — Red |  |
| 3  | Blar   | nking Active — Amber                             |  |
| 4  | Inte   | rlock or Alarm Indicator — Yellow                |  |
| 5  | Mad  | chine Run/Stop Indicator — Green/Red             |  |
| 6  | Rec  | ceiver Connections M-12                          |  |
|    | 1  | +24 VDC — Brown Wire                             |  |
|    | 2  | 0 VDC — Blue Wire                                |  |
|    | 3  | Earth — Green Wire                               |  |
|    | 4  | OSSD 2 — White Wire                              |  |
|    | 5  | Start or EDM (Mode Select) — Yellow Wire         |  |
|    | 6  | EDM — Red Wire                                   |  |
|    | 7  | Auxiliary Output — Pink Wire                     |  |
|    | 8  | OSSD 1 — Black Wire                              |  |
| 7  | Transmitter  |  |  |
| 8  |  |  |  |
| 9  | Flip Door, Access to Configuration Switches (on both receiver and transmitter) — MS4800S version |  |  |
| 10 | ,  |  |  |
| 10 | Programming Port for PDM (on both receiver and transmitter) — MS4800A and MS4800B versions       |  |  |
| 11 | Status Indicator — Yellow  |  |  |
| 12 | Side Mounting T-Slot   |  |  |
| 13 | Transmitter Connections M–12   |  |  |
|    | 1  | 0 VDC — Blue Wire                                |  |
|    | 2  | +24 VDC — Brown Wire                             |  |
|    | 3  | MTS — White Wire                                 |  |
|    | 4  | MTS Return — Black Wire                          |  |
|    | 5  | Earth — Green Wire                               |  |



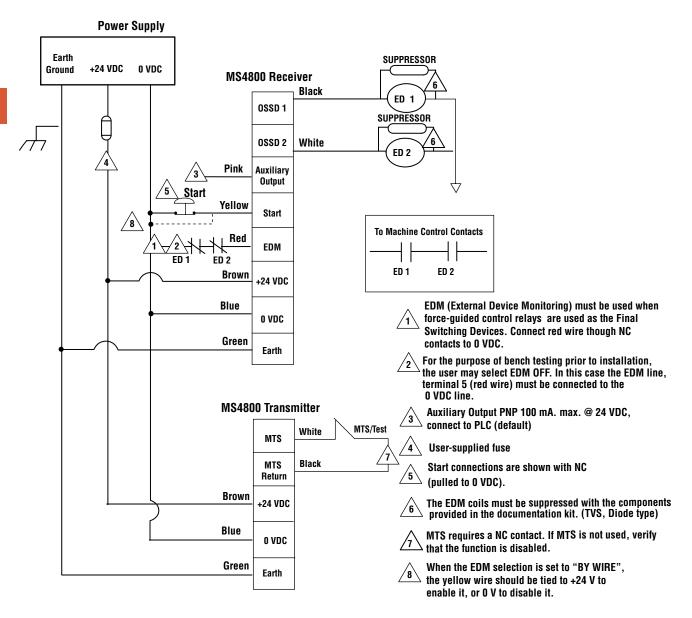


### Wiring (continued)

#### **Using Solid-State Outputs**

#### **Connecting Via Two Force-Guided Relays**

FGR series relays provide force-guided outputs for machine control.



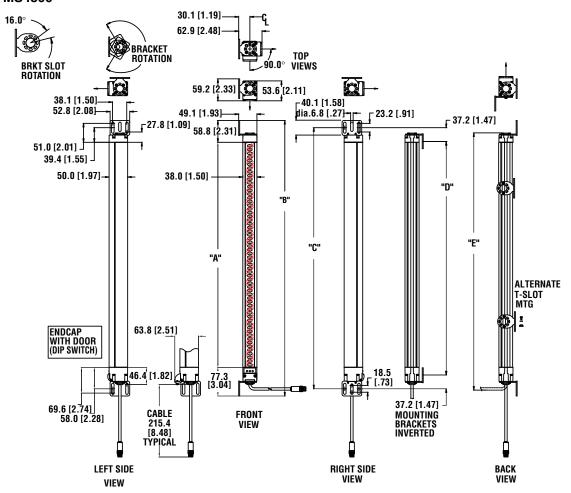


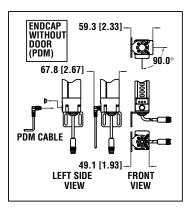
(mm/in.)

D

#### MS4800

**Dimensions** 





#### **How to Calculate System Dimensions:** Example: MS4800S-30-0720

0720 represents a sensing field of 720 mm

Dimension A = sensing field

Dimension B = A + 136.0 mm

Dimension C = A + 97.3 mm

Dimension D = A + 22.9 mmDimension E = A + 86.9 mm

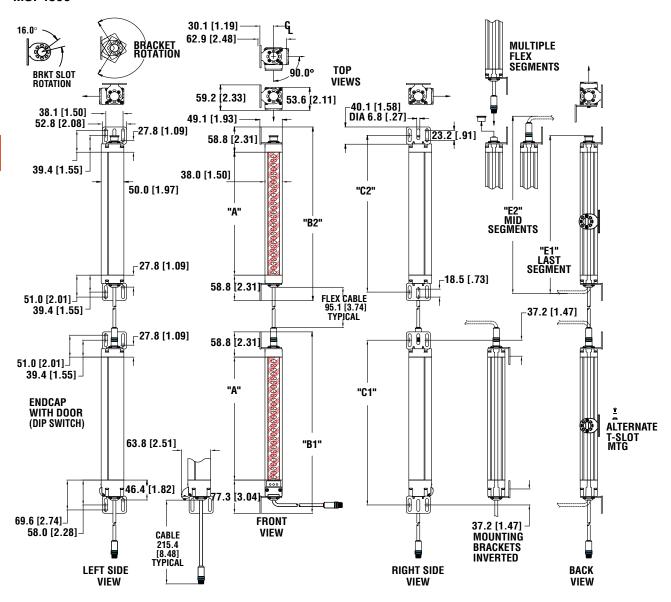
| MS4800        | Α     | Α     |
|---------------|-------|-------|
| Series        | (mm)  | (in)  |
| MS48-X/R-0280 | 284.4 | 11.19 |
| MS48-X/R-0320 | 324.8 | 12.79 |
| MS48-X/R-0360 | 364.5 | 14.35 |
| MS48-X/R-0400 | 404.2 | 15.91 |
| MS48-X/R-0440 | 443.9 | 17.48 |
| MS48-X/R-0480 | 484.3 | 19.07 |
| MS48-X/R-0520 | 523.4 | 20.61 |
| MS48-X/R-0560 | 563.7 | 22.19 |
| MS48-X/R-0600 | 604.1 | 23.78 |
| MS48-X/R-0640 | 643.9 | 25.35 |
| MS48-X/R-0680 | 683.6 | 26.91 |
| MS48-X/R-0720 | 724.0 | 28.50 |
| MS48-X/R-0760 | 763.0 | 30.04 |
| MS48-X/R-0800 | 803.5 | 31.63 |
| MS48-X/R-0840 | 843.8 | 33.22 |
| MS48-X/R-0880 | 882.8 | 34.76 |

| MS4800        | Α      | Α     |
|---------------|--------|-------|
| Series        | (mm)   | (in)  |
| MS48-X/R-0920 | 922.5  | 36.32 |
| MS48-X/R-0960 | 963.6  | 37.94 |
| MS48-X/R-1000 | 1002.6 | 39.47 |
| MS48-X/R-1040 | 1042.9 | 41.06 |
| MS48-X/R-1080 | 1083.9 | 42.67 |
| MS48-X/R-1120 | 1122.3 | 44.19 |
| MS48-X/R-1160 | 1162.7 | 45.78 |
| MS48-X/R-1200 | 1203.8 | 47.39 |
| MS48-X/R-1240 | 1242.1 | 48.90 |
| MS48-X/R-1280 | 1281.8 | 50.47 |
| MS48-X/R-1320 | 1323.6 | 52.11 |
| MS48-X/R-1360 | 1362.0 | 53.62 |
| MS48-X/R-1400 | 1401.7 | 55.18 |
| MS48-X/R-1440 | 1443.4 | 56.83 |
| MS48-X/R-1480 | 1481.8 | 58.34 |
| MS48-X/R-1520 | 1521.5 | 59.90 |

| MS4800        | Α      | Α     |
|---------------|--------|-------|
| Series        | (mm)   | (in)  |
| MS48-X/R-1560 | 1563.3 | 61.55 |
| MS48-X/R-1600 | 1600.9 | 63.03 |
| MS48-X/R-1640 | 1641.3 | 64.62 |
| MS48-X/R-1680 | 1683.1 | 66.26 |
| MS48-X/R-1720 | 1720.8 | 67.75 |
| MS48-X/R-1760 | 1760.5 | 69.31 |
| MS48-X/R-1800 | 1802.9 | 70.98 |
| MS48-X/R-1840 | 1840.6 | 72.46 |
| MS48-X/R-1880 | 1880.3 | 74.03 |
| MS48-X/R-1920 | 1922.8 | 75.70 |
| MS48-X/R-1960 | 1960.4 | 77.18 |
| MS48-X/R-2000 | 2000.1 | 78.75 |
| MS48-X/R-2040 | 2042.6 | 80.42 |
| MS48-X/R-2080 | 2079.6 | 81.87 |
| MS48-X/R-2120 | 2120.0 | 83.46 |

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#### MSF4800



# How to Calculate System Dimensions: Example: MSF4800-S-30-0720

0720 represents a sensing field of 720 mm

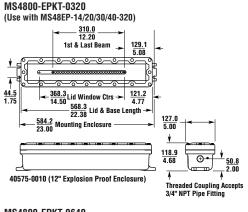
Dimension A = sensing field Dimension B1 = A + 136.0 mm Dimension B2 = A + 117.5 mm Dimension C1 = A + 97.3 mm Dimensions C2 = A + 78.7 mm Dimension D = A + 155.6 mm Dimension E1 = A + 83.3 mm Dimension E2 = A + 137.0 mm

| MSF4800        | Α     | Α     |
|----------------|-------|-------|
| Series         | (mm)  | (in)  |
| MSF48-X/R-0240 | 244.6 | 9.63  |
| MSF48-X/R-0280 | 284.4 | 11.19 |
| MSF48-X/R-0320 | 324.8 | 12.79 |
| MSF48-X/R-0360 | 364.5 | 14.35 |
| MSF48-X/R-0400 | 404.2 | 15.91 |
| MSF48-X/R-0440 | 443.9 | 17.48 |
| MSF48-X/R-0480 | 484.3 | 19.07 |
| MSF48-X/R-0520 | 523.4 | 20.61 |
| MSF48-X/R-0560 | 563.7 | 22.19 |
| MSF48-X/R-0600 | 604.1 | 23.78 |
| MSF48-X/R-0640 | 643.9 | 25.35 |
| MSF48-X/R-0680 | 683.6 | 26.91 |
| MSF48-X/R-0720 | 724.0 | 28.50 |
| MSF48-X/R-0760 | 763.0 | 30.04 |
| MSF48-X/R-0800 | 803.5 | 31.63 |
| MSF48-X/R-0840 | 843.8 | 33.22 |

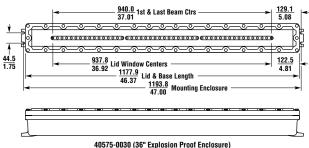
| MSF4800        | Α      | Α     |
|----------------|--------|-------|
| Series         | (mm)   | (in)  |
| MSF48-X/R-0880 | 882.8  | 34.76 |
| MSF48-X/R-0920 | 922.5  | 36.32 |
| MSF48-X/R-0960 | 963.6  | 37.94 |
| MSF48-X/R-1000 | 1002.6 | 39.47 |
| MSF48-X/R-1040 | 1042.9 | 41.06 |
| MSF48-X/R-1080 | 1083.9 | 42.67 |
| MSF48-X/R-1120 | 1122.3 | 44.19 |
| MSF48-X/R-1160 | 1162.7 | 45.78 |
| MSF48-X/R-1200 | 1203.8 | 47.39 |
| MSF48-X/R-1240 | 1242.1 | 48.90 |
| MSF48-X/R-1280 | 1281.8 | 50.47 |
| MSF48-X/R-1320 | 1323.6 | 52.11 |
| MSF48-X/R-1360 | 1362.0 | 53.62 |
| MSF48-X/R-1400 | 1401.7 | 55.18 |
| MSF48-X/R-1440 | 1443.4 | 56.83 |
| MSF48-X/R-1480 | 1481.8 | 58.34 |

| MSF4800        | Α      | Α     |
|----------------|--------|-------|
| Series         | (mm)   | (in)  |
| MSF48-X/R-1520 | 1521.5 | 59.90 |
| MSF48-X/R-1560 | 1563.3 | 61.55 |
| MSF48-X/R-1600 | 1600.9 | 63.03 |
| MSF48-X/R-1640 | 1641.3 | 64.62 |
| MSF48-X/R-1680 | 1683.1 | 66.26 |
| MSF48-X/R-1720 | 1720.8 | 67.75 |
| MSF48-X/R-1760 | 1760.5 | 69.31 |
| MSF48-X/R-1800 | 1802.9 | 70.98 |
| MSF48-X/R-1840 | 1840.6 | 72.46 |
| MSF48-X/R-1880 | 1880.3 | 74.03 |
| MSF48-X/R-1920 | 1922.8 | 75.70 |
| MSF48-X/R-1960 | 1960.4 | 77.18 |
| MSF48-X/R-2000 | 2000.1 | 78.75 |
| MSF48-X/R-2040 | 2042.6 | 80.42 |
| MSF48-X/R-2080 | 2079.6 | 81.87 |
| MSF48-X/R-2120 | 2120.0 | 83.46 |

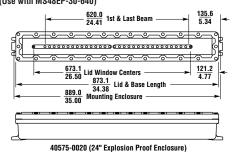
#### **MS4800 Explosion-Proof Enclosures**



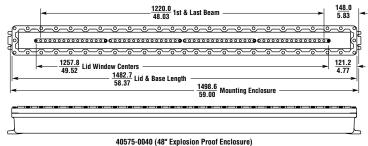
MS4800-EPKT-0960 (Use with MS48EP-30-960)



MS4800-EPKT-0640 (Use with MS48EP-30-640)



MS4800-EPKT-1240 (Use with MS48EP-30-1240)



# Additional Components to Complete Your System

To complete your system, we offer a complete range of accessories, including:

- Mirrors
- Shock Mount Kits
- Laser Alignment Tool
- Power Supplies
- Reset Switches
- Heavy Duty Floor Stands
- Light Duty Floor Stands
- Test Objects
- Weld Slag Protective Shields
- IP67 Enclosures





For complete information on light curtain accessories, see page D48.

Shields

### **Ordering**

To order a MiniSafe MS4800 system, simply fill in the fields in the model number sequence given. Each field is numbered and information on completing a specific field can be found in the sections which follow.

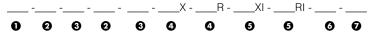
#### MS4800 Sequence:



Example: MS4800A-30-0600-10X-10R-RMX-P

This 4800 has: 30 mm resolution, 600 mm coverage height, 10 m transmitter and receiver cables, RM-X resource module, and a PDM module.

#### MSF4800 Sequence:



Example: MSF4800A-20-0600-30-0440-10X-10R-010XI-030RI-RM610-P

This 4800 has: 20 mm resolution, 600 mm coverage height on 1st segment, 30 mm resolution, 440 mm coverage height on 2nd segment, 10 m transmitter and receiver cables, one 1 m and one 3 m interconnect cables, RM-6 muting module with 10 m cable, and a PDM module.

• Information required. Represents coverage heights of the light curtain in millimeters. Coverage heights available are a function of minimum object resolution. Designators are described below and divided into three sections, those for 12 & 14 mm resolutions, 30 mm resolutions, and 40 mm resolution.

Height

240 mm (9.4 in.)

280 mm (11.0 in.)

No. of

Beams

12

14

30 mm Minimum
Object Resolution Systems
Desig- Coverage N

Designator

0240\*

0280

#### • Information required. Represents the system type.

| Designator    | Description        |
|---------------|--------------------|
| MS4800A       | Advanced, PDM      |
|               | configured         |
| MS4800B       | Basic, PDM         |
|               | configured         |
| MS4800S       | Standard, switch   |
|               | configured         |
| MSF4800A      | Advanced-          |
|               | Cascadable, PDM    |
|               | configured         |
| MSF4800B      | Basic-Cascadable,  |
|               | PDM configured     |
| MSF4800S      | Standard-          |
|               | Cascadable, switch |
|               | configured         |
| Note 1: The N | /ISF4800A and      |

Note 1: The MSF4800A and MSF4800S cascaded versions are required for use with RM-6 muting modules, a second segment is not required.

Note 2: MSF4800 cascaded versions are limited to a maximum of four segments or 256 beams. The interconnect cables are limited to 10 m between segments.

**2** Information required. Represents the minimum object resolution of the system.

| Minimum Object Designator Resolution |                  |
|--------------------------------------|------------------|
| 14                                   | 14 mm (0.55 in.) |
| 20                                   | 20 mm (0.79 in)  |
| 30                                   | 30 mm (1.18 in.) |
| 40                                   | 40 mm (1.57 in.) |

|        | & 20 mm Minimun<br>Resolution Syster |        |
|--------|--------------------------------------|--------|
| Desig- | Coverage                             | No. of |
| nator  | Height                               | Beams  |
| 0240** | 240 mm (9.4 in.)                     | 24     |
| 0280   | 280 mm (11.0 in.)                    | 28     |
| 0320   | 320 mm (12.6 in.)                    | 32     |
| 0360   | 360 mm (14.1 in.)                    | 36     |
| 0400   | 400 mm (15.7 in.)                    | 40     |
| 0440   | 440 mm (17.3 in.)                    | 44     |
| 0480   | 480 mm (18.9 in.)                    | 48     |
| 0520   | 520 mm (20.5 in.)                    | 52     |
| 0560   | 560 mm (22.0 in.)                    | 56     |
| 0600   | 600 mm (23.6 in.)                    | 60     |
| 0640   | 640 mm (25.2 in.)                    | 64     |
| 0680   | 680 mm (26.8 in.)                    | 68     |
| 0720   | 720 mm (28.3 in.)                    | 72     |
| 0760   | 760 mm (29.9 in.)                    | 76     |
| 0800   | 800 mm (31.5 in.)                    | 80     |
| 0840   | 840 mm (33.0 in.)                    | 84     |
| 0880   | 880 mm (34.6 in.)                    | 88     |
| 0920   | 920 mm (36.2 in.)                    | 92     |
| 0960   | 960 mm (37.8 in.)                    | 96     |
| 1000   | 1000 mm (39.4 in.)                   | 100    |
| 1040   | 1040 mm (40.9 in.)                   | 104    |
| 1080   | 1080 mm (42.5 in.)                   | 108    |
| 1120   | 1120 mm (44.1 in.)                   | ) 112  |
| 1160   | 1160 mm (45.8 in.)                   | ) 116  |
| 1200   | 1200 mm (47.2 in.)                   |        |
| 1240   | 1240 mm (48.8 in.)                   | 124    |
| 1280   | 1280 mm (50.4 in.)                   | 128    |
| 1320*  | 1320 mm (52.0 in.)                   | 132    |
| 1360*  | 1360 mm (53.5 in.)                   | 136    |
| 1400*  | 1400 mm (55.1 in.)                   | 140    |
| 1440*  | 1440 mm (56.7 in.)                   | ) 144  |
| 1480*  | 1480 mm (58.3 in.)                   | ) 148  |
| 1520*  | 1520 mm (59.8 in.)                   | 152    |
| 1560*  | 1560 mm (61.4 in.)                   | ) 156  |
| 1600*  | 1600 mm (63.0 in.)                   | 160    |
| 1640*  | 1640 mm (64.6 in.)                   | 164    |
| 1680*  | 1680 mm (66.1 in.)                   | ) 168  |
| 1720*  | 1720 mm (67.7 in.)                   | 172    |
| 1760*  | 1760 mm (69.3 in.)                   | 176    |
|        |                                      |        |

1800\* 1800 mm (70.9 in.) 180
\*Not available for X2/R2 midsegment configurations.
\*\*Only available as an X2/R2

mid-segment.

| 0_00 |                    |    |
|------|--------------------|----|
| 0320 | 320 mm (12.6 in.)  | 16 |
| 0360 | 360 mm (14.1 in.)  | 18 |
| 0400 | 400 mm (15.7 in.)  | 20 |
| 0440 | 440 mm (17.3 in.)  | 22 |
| 0480 | 480 mm (18.9 in.)  | 24 |
| 0520 | 520 mm (20.5 in.)  | 26 |
| 0560 | 560 mm (22.0 in.)  | 28 |
| 0600 | 600 mm (23.6 in.)  | 30 |
| 0640 | 640 mm (25.2 in.)  | 32 |
| 0680 | 680 mm (26.8 in.)  | 34 |
| 0720 | 720 mm (28.3 in.)  | 36 |
| 0760 | 760 mm (29.9 in.)  | 38 |
| 0800 | 800 mm (31.5 in.)  | 40 |
| 0840 | 840 mm (33.0 in.)  | 42 |
| 0880 | 880 mm (34.6 in.)  | 44 |
| 0920 | 920 mm (36.2 in.)  | 46 |
| 0960 | 960 mm (37.8 in.)  | 48 |
| 1000 | 1000 mm (39.4 in.) | 50 |
| 1040 | 1040 mm (40.9 in.) | 52 |
| 1080 | 1080 mm (42.5 in.) | 54 |
| 1120 | 1120 mm (44.1 in.) | 56 |
| 1160 | 1160 mm (45.8 in.) | 58 |
| 1200 | 1200 mm (47.2 in.) | 60 |
| 1240 | 1240 mm (48.8 in.) | 62 |
| 1280 | 1280 mm (50.4 in.) | 64 |
| 1320 | 1320 mm (52.0 in.) | 66 |
| 1360 | 1360 mm (53.5 in.) | 68 |
| 1400 | 1400 mm (55.1 in.) | 70 |
| 1440 | 1440 mm (56.7 in.) | 72 |
| 1480 | 1480 mm (58.3 in.) | 74 |
| 1520 | 1520 mm (59.8 in.) | 76 |
| 1560 | 1560 mm (61.4 in.) | 78 |
| 1600 | 1600 mm (63.0 in.) | 80 |
| 1640 | 1640 mm (64.6 in.) | 82 |
| 1680 | 1680 mm (66.1 in.) | 84 |
| 1720 | 1720 mm (67.7 in.) | 86 |
| 1760 | 1760 mm (69.3 in.) | 88 |
| 1800 | 1800 mm (70.9 in.) | 90 |
| 1840 | 1840 mm (72.4 in.) | 92 |
| 1880 | 1880 mm (74.0 in.) | 94 |
| 1920 | 1920 mm (75.6 in.) | 96 |
|      |                    |    |

| 1960 | 1960 mm (77.2 in.) | 98  |  |
|------|--------------------|-----|--|
| 2000 | 2000 mm (78.7 in.) | 100 |  |
| 2040 | 2040 mm (80.3 in.) | 102 |  |
| 2080 | 2080 mm (81.9 in.) | 104 |  |
| 2120 | 2120 mm (83.5 in.) | 106 |  |

#### 40 mm Minimum **Object Resolution Systems** Desig-Coverage No. of nator Height Beams 0360 360 mm (14.1 in.) 12 0480 480 mm (18.9 in.) 16 0600 600 mm (23.6 in.) 20 0720 720 mm (28.3 in.) 24 0840 840 mm (33.0 in.) 28 0960 960 mm (37.8 in.) 1080 1080 mm (42.5 in.) 1200 1200 mm (47.2 in.) 40 1320 1320 mm (52.0 in.) 1440 1440 mm (56.7 in.) 48 1560 1560 mm (61.4 in.) 1680 1680 mm (66.1 in.) 56 1800 1800 mm (70.9 in.) 60 1920 1920 mm (75.6 in.) 64 2040 2040 mm (80.3 in.) 68

(Continued on next page)



## Ordering (continued)

4 Information optional. Represents transmitter (X) and receiver (R) cable lengths. Cables can be shortened in the field

| Designator | Description   |
|------------|---------------|
| 10         | 10 m (33 ft.) |
| 15         | 15 m (49 ft.) |
| 30         | 30 m (99 ft.) |
| (Blank)    | No cables     |

6 Information optional, Represents transmitter and receiver interconnect cable length for MSF4800 systems. Each segment comes with a 6-inch "pigtail." If additional cable is needed, it can be ordered in the lengths given below. MSF4800 transmitters and receivers use identical quickdisconnect cables. Be sure to specify the length for each cable you need. For example, "-050XI-100RI" specifies one 5 m transmitter and one 10 m receiver interconnect cable

| Designator | Description    |
|------------|----------------|
| 003        | 0.3 m (12 in.) |
| 005        | 0.5 m (20 in.) |
| 010        | 1 m (3.3 ft.)  |
| 020        | 2 m (6.6 ft.)  |
| 030        | 3 m (10 ft.)   |
| 050        | 5 m (16 ft.)   |
| 100        | 10 m (33 ft.)  |
| (Blank)    | No cables      |

6 Information optional. Indicates optional Quick fixed blanking option (only applicable to MS/MSF4800S versions).

| Designator | Description          |
|------------|----------------------|
| SB1        | Quick fixed blanking |
|            | option (for          |
|            | MS/MSF4800S only)    |
| (Blank)    | No option            |

Information optional. Indicates optional RM resource module. (Note: Multiple modules may be selected.)

| Designator | Description         |
|------------|---------------------|
| RMX        | Include RM-X        |
|            | resource module     |
| RM2A       | Include RM-2AC      |
|            | resource module     |
| RM2AP      | Include RM-2AC-IP   |
|            | resource module     |
| RM-2APB    | Include RM-2AC-IP-  |
|            | SB1 resource module |
|            | (for use with SB1   |
|            | option)             |
| RM610      | Include RM-6 muting |
|            | module and 10 m     |
|            | cable for MSF4800   |
| RM615      | Include RM-6 muting |
|            | module and 15 m     |
|            | cable for MSF4800   |
| RM630      | Include RM-6 muting |
|            | module and 30 m     |
|            | cable for MSF4800   |
| Р          | Include PDM         |
|            | (Programming        |
|            | Diagnostic Module   |
|            | only for MS/MSF4800 |
|            | A and B)            |
| (Blank)    | No RM series        |
|            | resource module     |
|            |                     |

#### **Rapid Delivery Products**

| Model                           | Part No.   | Coverage Height    |
|---------------------------------|------------|--------------------|
| MiniSafe MS4800 20mm Resolution |            |                    |
| MS4800S-20-0320                 | 70230-1180 | 320 mm (12.6 in.)  |
| MS4800S-20-0440                 | 70230-1183 | 440 mm (17.3 in.)  |
| MS4800S-20-0600                 | 70230-1187 | 600 mm (23.6 in.)  |
| MS4800S-20-0760                 | 70230-1191 | 760 mm (29.9 in.)  |
| MS4800S-20-0920                 | 70230-1195 | 920 mm (36.2 in.)  |
| MS4800S-20-1080                 | 70230-1199 | 1080 mm (42.5 in.) |
| MS4800S-20-1200                 | 70230-1202 | 1200 mm (47.2 in.) |
| MiniSafe MS4800 30mm            | Resolution |                    |
| MS4800S-30-0440                 | 70230-1222 | 440 mm (17.3 in.)  |
| MS4800S-30-0600                 | 70230-1226 | 600 mm (23.6 in.)  |
| MS4800S-30-0720                 | 70230-1229 | 720 mm (28.3 in.)  |
| MS4800S-30-0760                 | 70230-1230 | 760 mm (29.9 in.)  |
| MS4800S-30-0840                 | 70230-1232 | 840 mm (33.0 in.)  |
| MS4800S-30-0920                 | 70230-1234 | 920 mm (36.2 in.)  |
| MS4800S-30-1040                 | 70230-1237 | 1040 mm (41.0 in.) |
| MS4800S-30-1200                 | 70230-1241 | 1200 mm (47.2 in.) |
| MS4800S-30-1400                 | 70230-1246 | 1400 mm (55.1 in.) |
| MS4800S-30-1520                 | 70230-1249 | 1520 mm (59.8 in.) |

= Highlighted Rapid Delivery products are available for shipment today or within THREE days For a complete listing of MS4800 products available on our Rapid Delivery Program, go to: http://www.sti.com/curtains/MS4800/index.htm MS4800A = Advanced, PDM configured MS4800B = Basic, PDM configured

#### Safety Standards and Precautions

All models of the MiniSafe meet ANSI/RIA R15.06-1999 and ANSI B11.19-2003. When used with mechanical power presses, OSHA industrial safety standards apply, as stated in OSHA 1910.217(c). For other applications, the machine guarding requirements found in OSHA 1910.212 apply. The MiniSafe meets ANSI and CSA requirements for control reliability requirements for point-of-operation presence sensing devices. All controllers have CSA-CUS acceptance and are designed to meet UL508.

MiniSafe MS4800 systems have been EC type examined to the requirements of category 4, EN 954-1 (type 4, IEC 61496).

The MiniSafe should only be used on machinery that can consistently and immediately stop anywhere in its cycle or stroke. Never use a MiniSafe on a full revolution clutched power press or machine. If the light curtain does not protect all access to the point of operation, the unprotected access must be guarded by other appropriate devices such as mechanical guards.

The purchaser, installer and employer have the responsibility to meet all local, state and federal government laws, rules, codes or regulations relating to the proper use, installation, operation and maintenance of this control and the guarded machine. See the Installation and Operation Manual for additional information.

All application examples described are for illustration purposes only. Actual installations will differ from those indicated.





# **Ordering (continued)**

#### **Spare Parts and Accessories**

| Receiver Cables          |  |  |
|--------------------------|--|--|
| MS4800-CBLRX-10M         | Receiver cable, 10 m (32.8 ft.)                |  |
| MS4800-CBLRX-15M         | Receiver cable, 15 m (49.2 ft.)                |  |
| MS4800-CBLRX-30M         | Receiver cable, 30 m (98.5 ft.)                |  |
| Transmitter Cables       |  |  |
| MS4800-CBLTX-10M         | Transmitter cable, 10 m (32.8 ft.)             |  |
| MS4800-CBLTX-15M         | Transmitter cable, 15 m (49.2 ft.)             |  |
| MS4800-CBLTX-30M         | Transmitter cable, 30 m (98.5 ft.)             |  |
| Transmitter Interconnect | t Cables (for Cascading)                       |  |
| MS4800-CBLTXIC-003M      | Transmitter interconnect cable, 0.3 m (12 in.) |  |
| MS4800-CBLTXIC-005M      | Transmitter interconnect cable, 0.5 m (20 in.) |  |
| MS4800-CBLTXIC-01M       | Transmitter interconnect cable, 1 m (3.3 ft.)  |  |
| MS4800-CBLTXIC-02M       | Transmitter interconnect cable, 2 m (6.6 ft.)  |  |
| MS4800-CBLTXIC-03M       | Transmitter interconnect cable, 3 m (10 ft.)   |  |
| MS4800-CBLTXIC-05M       | Transmitter interconnect cable, 5 m (16 ft.)   |  |
| MS4800-CBLTXIC-10M       | Transmitter interconnect cable, 10 m (33 ft.)  |  |
| Receiver Interconnect C  | ables (for Cascading)                          |  |
| MS4800-CBLRXIC-003M      | Receiver interconnect cable, 0.3 m (12 in.)    |  |
| MS4800-CBLRXIC-005M      | Receiver interconnect cable, 0.5 m (20 in.)    |  |
| MS4800-CBLRXIC-01M       | Receiver interconnect cable, 1 m (3.3 ft.)     |  |
| MS4800-CBLRXIC-02M       | Receiver interconnect cable, 2 m (6.6 ft.)     |  |
| MS4800-CBLRXIC-03M       | Receiver interconnect cable, 3 m (10 ft.)      |  |
| MS4800-CBLRXIC-05M       | Receiver interconnect cable, 5 m (16 ft.)      |  |
| MS4800-CBLRXIC-10M       | Receiver interconnect cable, 10 m (33 ft.)     |  |
| RM-6 (Mute) Cables       |  |  |
| MS4800-CBLMT-10M         | MSF4800 to RM-6 cable, 10 m (33 ft.)           |  |
| MS4800-CBLMT-15M         | MSF4800 to RM-6 cable, 15 m (49.2 ft.)         |  |
| MS4800-CBLMT-30M         | MSF4800 to RM-6 cable, 30 m (98.5 ft.)         |  |
| Double-Ended Transmitt   | er Cable                                       |  |
| MS4800-CBLTXT-05M        | Double-ended, quick disconnect, 5 m (16.4 ft)  |  |
| MS4800-CBLTXT-10M        | Double-ended, quick disconnect, 10 m (32.8 ft) |  |
| MS4800-CBLTXT-15M        | Double-ended, quick disconnect, 15 m (49.2 ft) |  |
| MS4800-CBLTXT-25M        | Double-ended, quick disconnect, 25 m (82.0 ft) |  |
| Double-Ended Receiver    | Cable  |  |
| MS4800-CBLRXT-05M        | Double-ended, quick disconnect, 5 m (16.4 ft)  |  |
| MS4800-CBLRXT-10M        | Double-ended, quick disconnect, 10 m (32.8 ft) |  |
| MS4800-CBLRXT-15M        | Double-ended, quick disconnect, 15 m (49.2 ft) |  |
| MS4800-CBLRXT-25M        | Double-ended, quick disconnect, 25 m (82.0 ft) |  |

|  | Hig  |
|--|------|
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hlighted Rapid Delivery products are available for ment today or within THREE days.

For a complete listing of MS4800 products available on our Rapid Delivery Program, go to:

#### http://www.sti.com/curtains/MS4800/index.htm

MS4800A = Advanced, PDM configured MS4800B = Basic, PDM configured

| (60)   |  |
|--------|--|
| $\sim$ |  |

For information on Resource Modules, see page D33



For information on safety light curtain accessories, see page D48



For information weld slag protective shields, see page D54



For information on IP67 enclosures, see page D57

| <b>Bulkhead Connectors</b>   |   |  |
|------------------------------|---|--|
| MS4800-PMCTX-01M             | Transmitter bull/bond connector 1 m (2.00 ft)                             |  |
| MS4800-PMCTX-0TM             | Transmitter bulkhead connector, 1 m (3.28 ft.) leads                      |  |
| MS4800-PMCTX-05M             | Transmitter bulkhead connector, 5 m (16.4 ft.) leads                      |  |
| MS4800-PMCRX-01M             | Receiver bulkhead connector, 1 m (3.28 ft.) leads                         |  |
| MS4800-PMCRX-05M             | Receiver bulkhead connector, 5 m (16.4 ft.) leads                         |  |
| Adapter Connectors           |   |  |
| MS4800-ADPT-TXS              | Transmitter (standard) cable adapter MS46 to MS48                         |  |
| MS4800-ADPT-TXM              | Transmitter (mts) cable adapter MS46 to MS48                              |  |
| MS4800-ADPT-RX               | Receiver cable adapter MS46 to MS48                                       |  |
| Resource Modules             |   |  |
| RM-1                         | RM-1 resource module  |  |
| RM-2                         | RM-2 resource module  |  |
| RM-2AC                       | RM-2AC resource module/power supply                                       |  |
| RM-2AC-IP                    | RM-2AC resource module/power supply, IP65                                 |  |
| RM-2AC-IP-SB1                | RM-2AC-IP with SB1 quick fixed blanking option                            |  |
| RM-3                         | RM-3 mute module  |  |
| RM-6                         | RM-6 mute module, compatible with MSF800A and MSF4800S only               |  |
| RM-X                         | RM-X safety relay, 22.5 mm DIN enclosure                                  |  |
| MS4800-RM6                   | RM-6 mute module (only for MSF4800)                                       |  |
| Mute Lamp Kits               |   |  |
| MTLEDC-RM3                   | LED clear mute lamp kit for RM-3  |  |
| MTLEDA-RM3                   | LED amber mute lamp kit for RM-3  |  |
| SB12-CLED00                  | LED clear mute lamp for RM-6  |  |
| SB12-ALED00                  | LED amber mute lamp for RM-6  |  |
| <b>Programming and Diag</b>  | nostics Module  |  |
| MS4800-PDM                   | Programming and diagnostic module for the MS/MSF4800A and B               |  |
| <b>Explosion-Proof Enclo</b> | sures, Aluminum Cast Housing  |  |
| MS4800-EPKT-0320             | EP enclosure for MS4800-14/20/30/40-0320 (320 mm), Part Number 40575-0010 |  |
| MS4800-EPKT-0640             | EP enclosure for MS4800-30-0640 (640 mm),<br>Part Number 40575-0020       |  |
| MS4800-EPKT-0960             | EP enclosure for MS4800-30-0960 (960 mm),<br>Part Number 40575-0030       |  |
| MS4800-EPKT-1240             | EP enclosure for MS4800-30-1240 (1240 mm),<br>Part Number 40575-0040      |  |



